

FUJIAN EPOS ELECTRIC MACHINERY CO., LTD



ENGINE MODEL: KTA19-G3
CURVE & DATASHEET: FR-4129

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WHATSAPP



WECHAT





CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE PERFORMANCE CURVE

CONFIGURATION
D193088DX02

ENGINE MODEL: KTA19-G3

CURVE NUMBER: FR-4129

CPL No.: 1457

DATE: 2013/6/25

Displacement: 19L

(1150)

Aspiration: Turbocharged , Aftercooled

RATING

BoreXStroke: 159X159mm

(6.25X6.25 in.)

Fuel System: Cummins PT

511 kW(685 BHP)@1800r/min

Compress Ratio: 13.9:1

No. of Cylinder: 6

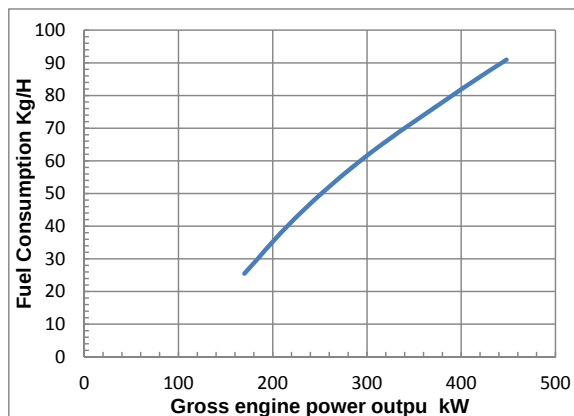
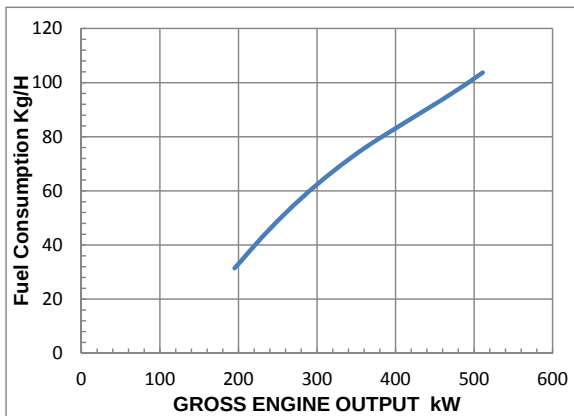
448 kW(600 BHP)@1500r/min

All data is based on the engine operating with fuel system, water pump, and 20 in. H₂O(4.98kPa) inlet air restriction with 5.8 in.(147mm) inner diameter, and with 2 in. Hg(7kPa) exhaust restriction with 8 in.(203mm) inner diameter; not included are alternator, fan, optional equipment and driven components. Coolant flows and heat rejection data based on coolant as 50% ethylene glycol/50% water. All data is subject to change without notice.

GROSS ENGINE POWER OUTPUT

SPEED rpm	STANDBY POWER		PRIME POWER		CONTINUOUS POWER	
	BHP	kW	BHP	kW	BHP	kW
1800	685	511	620	463	520	388
1500	600	448	540	403	475	354

FUEL CONSUMPTION



OUTPUT POWER			CONSUMPTION		BFSC	
%	BHP	kW	Lb/h	Kg/h	g/kW.h	Lb/BHP.h
1800RPM						
STNADBY						
100	685	511	229	104	203	0.334
PRIME						
100	620	463	208	94	204	0.335
75	465	347	161	73	211	0.347
50	349	260	114	52	199	0.328
25	262	195	69	31	161	0.265
1500RPM						
STANDBY						
100	600	448	201	91	203	0.334
PRIME						
100	540	403	182	82	205	0.337
75	405	302	137	62	205	0.338
50	304	227	96	43	191	0.314
25	228	170	56	26	150	0.247

Curves shown above represent gross engine performance capabilities obtained and corrected in accordance with SAE J1995 conditions of 29.61 in. Hg(100kPa) barometric pressure [300ft.(91m) altitude] 77deg F (25 deg C) inlet temperature, and 0.30 in. Hg(1kPa) water vapor pressure with No.2 diesel fuel.

TECHNICAL DATA DEPT.

CERTIFIED WITHIN 5%

CHIEF ENGINEER

Cummins Confidential

Cummins Engine Company, Inc.
Exhaust Emissions Data Sheet

Data Sheet: DS-4780-A **G**
Date: March, 1993 **145**

Engine

Model: KTA19-G3
Type: 4 cycle, In-Line, 6 Cylinder Diesel
Aspiration: Turbocharged and Aftercooled
Compression Ratio: 13.9:1
Emissions Control Device: Turbo, Aftercooling,
and Variable Timing

Application: A.C. Generator Drive
Config. Number: D193088DX02
Bore: 6.25 in. (159 mm)
Stroke: 6.25 in. (159 mm)
Displacement: 1150 cu. in. (18.9 liters)

Performance Data

BHP @ 1800 RPM (60 Hz)
Fuel Consumption (gallons/hour)
Air to Fuel Ratio
Exhaust Gas Flow (CFM)
Exhaust Gas Temperature (°F)

Standby	Prime
685	620
32.2	29.3
26.4	27.5
3630	3345
915	880

Exhaust Emissions Data

(All values are grams/hp-hour)

Component	Standby	Prime
HC (Total Unburned Hydrocarbons)	0.20	0.17
NO_x (Oxides of Nitrogen as NO ₂)	9.49	8.86
CO (Carbon Monoxide)	1.02	0.86
PM (Particulate Matter)	0.15	0.14
SO₂ (Sulfur Dioxide)	0.59	0.59
CO₂ (Carbon Dioxide)	490	490
N₂ (Nitrogen)	3100	3200
O₂ (Oxygen)	420	470
H₂O (Water Vapor)	180	180

Test Conditions

Data was recorded during steady-state rated engine speed (± 25 RPM) with full load ($\pm 2\%$). Pressures, temperatures, and emission rates were stabilized.

Fuel Specification: ASTM D975 No. 2-D diesel fuel with 0.2% sulfur content
(by weight) and 42-50 cetane number.
Fuel Temperature: 99° F $\pm$ 9° (at fuel pump inlet)
Intake Air Temperature: 77° F $\pm$ 9°
Barometric Pressure: 29.6 in. Hg $\pm$ 1 in. Hg
Humidity: NO_x measurement corrected to 75 grains H₂O/lb. dry air

The HC, NO_x, and CO emissions data tabulated here were taken from a single engine under the test conditions shown above. Data for the other components are estimates. This data is subject to instrumentation, measurement, and engine-to-engine variability. Engine operation with excessive air intake or exhaust restriction beyond published maximum limits, or with improper maintenance, may result in elevated emission levels.

Specifications May Change Without Notice

Cummins Engine Company Box 3005 Columbus, Indiana 47202-3005 U.S.A.

Cummins Engine Company, Inc.
Exhaust Emissions Data Sheet

Data Sheet: DS-4780-A
Date: March, 1993

G
146

Engine

Model: KTA19-G3
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Config. Number: D193088DX02
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Stroke: 6.25 in. (159 mm)
Displacement: 1150 cu. in. (18.9 liters)

Performance Data

BHP @ 1500 RPM (50 Hz)
Fuel Consumption (gallons/hour)
Air to Fuel Ratio
Exhaust Gas Flow (CFM)
Exhaust Gas Temperature (°F)

Standby

600
28.2
24.9
3155
990

Prime

540
25.5
25.2
2850
975

Exhaust Emissions Data

(All values are grams/hp-hour)

Component

HC (Total Unburned Hydrocarbons)
NOx (Oxides of Nitrogen as NO₂)
CO (Carbon Monoxide)
PM (Particulate Matter)
SO₂ (Sulfur Dioxide)
CO₂ (Carbon Dioxide)
N₂ (Nitrogen)
O₂ (Oxygen)
H₂O (Water Vapor)

Standby

0.42
9.83
2.21
0.18
0.59
480
2900
370
180

Prime

0.28
8.91
1.72
0.17
0.59
480
2900
380
180

Test Conditions

Data was recorded during steady-state rated engine speed (± 25 RPM) with full load ($\pm 2\%$).
Pressures, temperatures, and emission rates were stabilized.

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(by weight) and 42-50 cetane number.
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The HC, NOx, and CO emissions data tabulated here were taken from a single engine under the test conditions shown above. Data for the other components are estimates. This data is subject to instrumentation, measurement, and engine-to-engine variability. Engine operation with excessive air intake or exhaust restriction beyond published maximum limits, or with improper maintenance, may result in elevated emission levels.

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POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an

CONTINUOUS POWER RATING

Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

The engine may be operated at:

1800RPM up to 5,000 ft.(1500m) and 104°F (40°C) without power deration.

1500RPM up to 5,000 ft.(1500m) and 104°F (40°C) without power deration.

For sustained operation above these conditions, derate by 4% per 1,000ft. (300m), and 1% per 10°F (2% per 11°C).



CHONGQING CUMMINS ENGINE COMPANY LTD.

ENGINE DATA SHEET

ENGINE
MODEL (S):
STAND_BY:

KTA19-G3

685 BHP @1800r/min
511 kW
620 BHP @1800r/min
463 kW

REFERENCE INFORMATION:

CONFIGURATION..... D193088DX02
CPL NUMBER 1457
PERFORMANCE CURVE NUMBER..... FR-4129

GENERALENGINE DATA

Type.....	4 Cycle , In-line , 6 Cylinder
Aspiration.....	Turbocharged , Aftercooled
Bore— $\text{in. (mm)} \times \text{stroke—in. (mm)}$	6.25 $\times$ 6.25 (159 $\times$ 159)
Displacement— $\text{in}^3(\text{L})$	1150 (19)
Compression Ratio.....	13.9:1
Dry Weight	
Fan Hub to Flywheel Engine — lb (kg)	3725 (1690)
Radiator Cooled Engine — lb (kg)	5900 (2676)
Wet Weight	
Fan Hub to Flywheel Engine — lb (kg)	3880 (1760)
Radiator Cooled Engine — lb (kg)	6300 (2858)
Moment of Inertia of Rotating Components (Excluding Flywheel) — $\text{lb}_m \cdot \text{ft}^2 (\text{kg} \cdot \text{m}^2)$	43 (1.82)
·With FW 4001 Flywheel — $\text{kg} \cdot \text{m}^2 (\text{lb}_m \cdot \text{ft}^2)$	7.16 (170.0)
·With FW 4006 Flywheel — $\text{kg} \cdot \text{m}^2 (\text{lb}_m \cdot \text{ft}^2)$	8.39 (199.0)
C.G. Distance From Front Face of Block— in (mm)	23.6 (598)
C.G. Distance Above Crank Centerline— in (mm)	9 (229)
Maximum Allowable Bending Moment at Rear Face of Block — $\text{N} \cdot \text{m (lb} \cdot \text{ft)}$	2000 (907)
Firing Order.....	1-5-3-6-2-4

ENGINE MOUNTINC

Moment of Inertia About Roll Axis — $\text{lb} \cdot \text{ft}^2 (\text{kg} \cdot \text{m}^2)$	1876 (79)
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EXHAUST SYSTEM

Maximum Allowable Back Pressure (1500/1800 rpm) — in. Hg (kPa)	2.3/3 (7.8/10.2)
Maximum Allowable Back Pressure — in. Hg (kPa)	3 (10)
Exhaust Pipe Size Normally Acceptable — in (mm)	5 (127)

AIR INDUCTION SYSTEM

Maximum Allowable Intake Air Restriction With Heavy Duty Air Cleaner

Clean Element — $\text{in. H}_2\text{O (kPa)}$	15 (3.73)
Clean Element — $\text{in. H}_2\text{O (kPa)}$	15 (3.73)
Intake Air Alarm Temperature (1500/1800 rpm)— $^{\circ}\text{C} (^{\circ}\text{F})$	82 (180)

COOLING SYSTEM

Coolant Capacity

After-cooler Only — U.S. Gal (L)	6 (23)
With heat exchanger HX 6076 (With out explanation tank) — U.S. Gal (L)	53 (199)
With explanation tank & LTA— U.S. Gal (L)	30 (112)

Main Engine Circuit

Maximum Coolant Friction Heat External to Engine @1800 rpm — PSI (kPa)	10 (68.9)
@1500 rpm — PSI (kPa)	10 (68.9)
Maximum Allowable Air Friction Across radator — $\text{in. H}_2\text{O (kPa)}$	0.5 (0.1)
Minimum Raw Water Flow @ 90°F(32°C) to Heat Exchanger With HX 6076 — GPM (L/mi 108)	(408.8)

CHONGQING CUMMINS ENGINE COMPANY LTD.

CHONGQING, CHINA

All Data is Subject to Change Without Notice- consult the following Cummins intranet site for most recent data:

<http://www.ccec.easia.cummins.com> - /Publish/design/



CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

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Maximum Raw Water Inlet Pressure @ Heat Exchanger HX 6076 —PSI(kPa).....	50	(344.7)
Maximum Allowable Top Tank Temperature (Stand_by/Prime) —°F(°C).....	220/212	(104/100)
Standard Thermostat (modulating) Range— °F(°C).....	180-200	(82-93)
Maximum Allowable Coolant Temperature —°F(°C).....	205	(96.1)
Minimum Coolant Makeup Capacity —U.S.Gal(L).....	1.6	(6.1)
Maximum Raw water Inlet Friction —PSI(kPa).....	10	(254.0)
Minimum Allowable Fill Rate —U.S.GPM(L/min).....	5	(18.9)
Maximum Allowable Initial Fill Time —min.....	5	
Minimum Allowable Coolant Expansion Space —% of System Capacity.....	5	
Maximum Allowable Inlet Coolant Temperature at Limited situation (Stand_by/Prime) —°F(°C).....	160/150	(71/66)

LUBRICATION SYSTEM

Oil Pressure

@ Idle —PSI(kPa).....	20	(138)
@ Rated Speed —PSI(kPa).....	50-70	(345-483)
Oil Flow at Rated Speed —U.S.GPM(L/min).....	40	(151.4)
Maximum Allowable Oil Temperature —°F(°C).....	250	(121.0)

By-Pass Filter Capacity

Spin-on Cartridge Type —U.S.Gal(L).....	0.7	(2.6)
Replaceable Element Type —U.S.Gal(L).....	2.9	(11.0)

Oil Pan Capacity (Option OP4019)

High —U.S.Gal(L).....	10.0	(37.9)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L).....	22.3	(84.4)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L).....	13.2	(50.0)

Angularity of Standard Oil Pan (Option OP

Front Down.....	30°	
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FUEL SYSTEM

Fuel Injection System..... Cummins PT

Maximum Fuel Consumption at Maximum Rated Output and Speed —lb/h(kg/h).....

Maximum allowable Restriction to PT Fuel Pump

With Clean Fuel Filter —in.Hg(kPa).....	4	(13.55)
With Dirty Fuel Filter —in.Hg(kPa).....	9	(30.48)

Maximum Fuel Supply at Rated Power and Speed —lb/h(kg/h).....

Maximum Allowable Injector Return Line Restriction

With Check Valves —in.Hg(kPa).....	7	(22)
Less Check Valves —in.Hg(kPa).....	3	(8)

Minimum Allowable Fuel Tank Vent Capability —ft³/h (L/h) 15 (425)
(With 2.5 in. Hg (63 mm Hg) or Less Back Pressure)

Starter (Heavy, Anode)—Volt..... 24

Battery Recharge System,Negative ground—A..... 35

Maximum Allowable Resistance of Starting Circuit—Ω..... 0.002

Minimum Recommended Battery Capacity

·Cold Soak at 50°F(10°C) or Above—0°F CCA.....	600
·Cold Soak at 32~50°F(0~10°C) or Above—0°F CCA.....	640
·Cold Soak at 0~32°F(-18~0°C) or Above—0°F CCA.....	900



CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

PERFORMANCE DATA

All data is based on the engine operating with fuel system, water pump, lubricating oil pump, air cleaner, and muffler, not included are alternator, compressor, fan, optional equipment and driven components. Data represents gross engine performance capabilities obtained and corrected in accordance with SAE J1349 conditions for 29.61 in Hg (100 kPa) barometric pressure [300ft. (90 m) altitude], 77°F (25 °C) inlet air temperature, and 0.30 in. Hg (1kPa) water vapor pressure with No. 2 diesel fuel or a fuel corresponding to ASTM D2. All data is subject to change without notice.

	STAND_BY		PRIME	
	60 Hz	50 Hz	60 Hz	50 Hz
Engine Speed r/min.....	1800	1500	1800	1500
Idle Speed r/min.....	675-775	675-775	675-775	675-775
Gross Power Output BHP(kW).....	685(511)	600(448)	620(463)	540(403)
Brake Mean Effective Pressure PSI(kPa).....	260(1795)	274(1889)	236(1627)	246(1699)
Piston Speed ft/min(m/s).....	1870(9.5)	1555(7.9)	1870(9.5)	1555(7.9)
Friction Horsepower BHP(kW).....	83(62)	54(40)	83(62)	54(40)
Intake Air Flow CFM(L/s).....	1370(647)	1130(533)	1295(611)	1030(486)
Exhaust Gas Flow CFM(L/s).....	3630(1713)	3155(1489)	3345(1579)	2850(1345)
Exhaust Gas Temperature °F(°C).....	915(491)	990(532)	880(471)	975(524)
Heat Rejection to Ambient BTU/min(kW).....	4185(74)	3665(64)	3805(0)	3315(58)
Heat Rejection to Coolant BTU/min(kW).....	17810(313)	15600(274)	16120(283)	14040(247)
Engine Water Flow L/s(U.S.GPM) @ 3psi.....	196(12.4)	162(10.2)	196(12.4)	162(10.2)

Change Log

Date	Author	Change Description
2013/6/25	Jiang Li	Release