# FUJIAN EPOS ELECTRIC MACHINERY CO., LTD





ENGINE MODEL: KTA19-G2 CURVE & DATASHEET: FR-4126

**EMEAN POWER** 

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### CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE PERFORMANCE CURVE

CONFIGURATION D193056DX02 ENGINE MODEL: KTA19-G2

CURVE NUMBER: FR-4126

CPL No.: 0886

DATE: 2013/6/25

Displacement: 19L (1150) Aspiration: Turbocharged , Aftercooled

BoreXStroke: 159X159mm (6.25X6.25 in.)
Compress Ratio: 14.5:1

Fuel System: Cummins PT
No. of Cylinder: 6

448 kW(600 BHP)@1800r/min 369 kW(495 BHP)@1500r/min

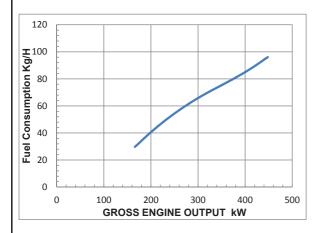
RATING

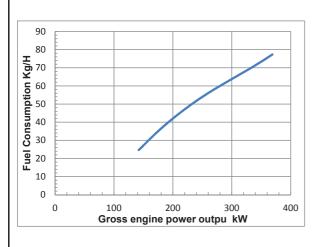
All data is based on the engine operating with fuel system, water pump, and 20 in. H2O(4.98kPa) inlet air restriction with 5.8 in.(147mm) inner diameter, and with 2 in. Hg(7kPa) exhaust restriction with 8 in.(203mm) inner diameter; not included are alternator, fan, optional equipment and driven components. Coolant flows and heat rejection data based on coolant as 50% ethylene glycol/50% water. All data is subject to change without notice.

#### **GROSS ENGINE POWER OUTPUT**

ſ	SPEED	STANDBY POWER		PRIME POWER		CONTINUOUS POWER	
L	rpm	BHP	kW	BHP	kW	BHP	kW
	1800	600	448	525	392	450	336
Г	1500	495	369	450	336	440	328

#### **FUEL CONSUMPTION**





OUTPUT POWER			CONSUMPTION		BFSC	
%	ВНР	kW	Lb/h	Kg/h	g/kW.h	Lb/BHP.h
			1800	RPM		
STNADB	Υ	L	-000			
100	600	448	212	96	214	0.353
PRIME 100	505	392	404	00	040	0.050
	525		184	83	213	0.350
75	394	294	142	65	220	0.361
50	296	221	103	47	212	0.348
25	222	166	66	30	179	0.295
			1500	RPM		
STANDB	Υ					
100	495	369	171	77	210	0.345
PRIME						
100	450	336	156	71	210	0.346
75	338	252	120	54	216	0.355
50	254	189	86	39	207	0.339
25	191	142	54	25	174	0.285
			1			

Curves shown above represent gross engine performance capabilites obtained and corrected in accordance with SAE J1995 conditions of 29.61 in. Hg(100kPa) barometric pressure [300ft.(91m) altitude] 77deg F (25 deg C) inlet temperature, and 0.30 in. Hg(1kPa) water vapor pressure with No.2 diesel fuel.

TECHNICAL DATA DEPT.

**CERTIFIED WITHIN 5%** 

CHIEF ENGINEER



## POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been foundulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set appliacations.

#### STANDBY POWER RATING is

appliable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. **Negotiated power** outages contracted with a utility company are not considered an

#### **CONTINUOUS POWER RATING**

Applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating. PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

#### UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load shouled not exceed a 70% average of period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for aperiod of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

#### LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, theat the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at Prime Power rating should use the Continuous Power rating.

#### Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

#### Operation At Elevated Temperatrue And Altitude:

The engine may be operated at:

1800RPM up to 5,000 ft.(1500m) and 104°F (40  $^{\circ}\text{C}$  ) without power

deration.

1500RPM up to 4,300 ft.(1310m) and 104°F (40°C) without power

deration.

For sustained operation above these conditions, derate by 4% per 1,000ft. (300m), and 1% per 10°F (2% per 11  $^{\circ}$  ).



#### CHONGQING CUMMINS ENGINE COMPANY LTD. **ENGINE DATA SHEET**

ENGINE MODEL (S). STAND\_BY:

PRIME:

**KTA19-G2** 

600 BHP 448 kW @1800r/min

525 BHP 392 kW @1800r/min

**REFERENCE INFORMATION:** 

CONFIGURATION......D193056DX02

CPL NUMBER ......0886 PERFORMANCE CURVE NUMBER..... FR-4126

GENERALENGINE DATA		
Type	-	_
Aspiration	•	ed , Aftercooled
Bore—in.(mm)×stroke—in.(mm)		(159×159)
Displacement—in <sup>3</sup> (L)	1150	(19)
Compression Ratio	14.5:1	
Dry Weight		
Fan Hub to Flywheel Engine —lb(kg)	3725	(1690)
Radiator Cooled Engine —lb(kg)	5900	(2676)
Wet Weight		
Fan Hub to Flywheel Engine —lb(kg)	3880	(1760)
Radiator Cooled Engine —lb(kg)	6300	(2858)
$\label{eq:moment} Moment of Inertia of Rotating Components (Excluding Flywheel) $$-lb_m.ft^2(kg^*m^2)$$$	43	(1.82)
·With FW 4001 Flywheel —kg•m²(lb <sub>m</sub> .ft²)	7.16	(170.0)
·With FW 4006 Flywheel —kg•m²(lb <sub>m</sub> .ft²)	8.39	(199.0)
C.G. Distance From Front Face of Block—in(mm)	23.6	(598)
C.G. Distance Above Crank Centerline—in(mm)	9	(229)
Maximum Allowable Bending Moment at Rear Face of Block —N•m(lb.ft)	2000	(907)
Firing Order	1-5-3-6-2-4	
ENGINE MOUNTING		
Moment of Inertia About Roll Axis —lb.ft²(kg•m²)	1876	(79)
EXHAUST SYSTEM		
Maximum Allowable Back Pressure (1500/1800 rpm) —in.Hg(kPa)	2.3/3	(7.8/10.2)
Maximum Allowable Back Pressure —in.Hg(kPa)	3	(10)
Exhaust Pipe Size Normally Acceptable —in(mm)	5	(127)
AIR INDUCTION SYSTEM		
Maximum Allowable Intake Air Restriction With Heavy Duty Air Cleaner		
Clean Element —in.H <sub>2</sub> O(kPa)	15	(3.73)
Clean Element —in.H <sub>2</sub> O(kPa)	15	(3.73)
Intake Air Alarm Temperature (1500/1800 rpm)—°C(°F)	82	(180)
COOLING SYSTEM		
Coolant Capacity		
After-cooler Only —U.S.Gal(L)	6	(23)
With heat exchanger HX 6076 ( With out explantion tank) —U.S.Gal(L)	53	(199)
With explantion tank & LTA—U.S.Gal(L)	30	(112)
Main Engine Circuit		, ,
Maximum Coolant Friction Heat External to Engine @1800 rpm —PSI(kPa)	10	(68.9)
@1500 rpm —PSI(kPa)		(68.9)
Maximum Allowable Air Friction Across radator —in.H <sub>2</sub> O(kPa)		(0.1)
Minimum Raw Water Flow @ $90^\circ$ F( $32^\circ$ C) to Heat Exchanger With HX 6076 —GPM(HONGQING CUMMINS ENGINE COMPANY LTD.		(408.8)



### CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

Maximum Raw Water Inlet Pressure @ Heat Exchanger HX 6076 —PSI(kP	°a) 50	(344.7)
Maximum Allowable Top Tank Temperature (Stand_by/Prime) —°F(°C)	220/212	(104/100)
Standard Thermostat (modulating) Range— °F( °C)	180-200	(82-93)
Maximum Allowable Coolant Temperature —°F(°C)	205	(96.1)
Minimum Coolant Makeup Capacity —U.S.Gal(L)	1.6	(6.1)
Maximum Raw water Inlet Friction —PSI(kPa)	10	(254.0)
Minimum Allowable Fill Rate —U.S.GPM(L/min)	5	(18.9)
Maximum Allowable Initial Fill Time —min	5	
Minimum Allowable Coolant Expansion Space —% of System Capacity	5	
Maximum Allowable Inlet Coolant Temperature at Limited situation (Stand_	by/Prime) — 160/150	(71/66)
LUBRICATION SYSTEM		
Oil Pressure		
@ Idle —PSI(kPa)	20	(138)
@ Rated Speed —PSI(kPa)	50-70	(345-483)
Oil Flow at Rated Speed —U.S.GPM(L/min)	40	(151.4)
Maximum Allowable Oil Temperature — $^{\circ}$ F( $^{\circ}$ C)	250	(121.0)
By-Pass Filter Capacity		
Spin-on Cartridge Type —U.S.Gal(L)	0.7	(2.6)
Replaceable Element Type —U.S.Gal(L)	2.9	(11.0)
Oil Pan Capacity (Option OP4019)		
High —U.S.Gal(L)	10.0	(37.9)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L)	22.3	(84.4)
Total System Capacity (Excluding By-Pass Filter) —U.S.Gal(L)	13.2	(50.0)
Angularty of Standard Oil Pan ( Option OP		
Front Down	30°	
FUEL SYSTEM		
Fuel Injection System	Cummins PT	-
Maximum Fuel Consumption at Maximum Rated Output and Speed —lb/h(l	kg/h)	
Maximum allowable Restriction to PT Fuel Pump		
With Clean Fuel Filter —in.Hg(kPa)	4	(13.55)
With Dirty Fuel Filter —in.Hg(kPa)	9	(30.48)
Maximum Fuel Supply at Rated Power and Speed —lb/h(kg/h)		
Maximum Allowable Injector Return Line Restriction		
With Check Valves —in.Hg(kPa)	7	(22)
Less Check Valves —in.Hg(kPa)	3	(8)
Minimum Allowable Fuel Tank Vent Capability —ft³/h (L/h)	15	(425)
(With 2.5 in. Hg (63 mm Hg) or Less Back Pressure)		
Starter (Heavy, Anode)—Volt		24
Battary Recharge System, Negative ground—A		35
Maximum Allowable Resistance of Starting Circuit—Ω		0.002
Minimum Recommended Battary Capacity		
·Cold Soak at 50°F(10°C) or Above—0°F CCA		600
·Cold Soak at 32~50°F(0~10°C) or Above—0°F CCA		640
·Cold Soak at 0~32°F(-18~0 °C) or Above—0°F CCA		900



### CHONGQING CUMMINS ENGINE COMPANY LTD. ENGINE DATA SHEET

#### **PERFORMANCE DATA**

All data is based on the engine operating with ruel system, water pump, lubricating oil pump, air cleaner, and muffler, not included are alternator, compressor, fan, optional equipment and driven components. Data repressents gross engine performance capabilities obtained and corrected in accordance with SAE J1349 conditions fo 29.61 in Hg(100 kPa) barometric pressure[300ft. (90 m) altitude], 77°F (25°C) inlet air temperature, and 0.30 in. Hg (1kPa) water vapor pressure with No. 2 diesel fuel or a fuel corresponding to ASTM D2. All data is subject to change without notice

nonce	STAND_BY		PRIME	
	60 Hz	50 Hz	60 Hz	50 Hz
Engine Speed r/min	1800	1500	1800	1500
Idle Speed r/min	575-775	575-775	575-775	575-775
Gross Power Output BHP(kW)	600(448)	495(369)	525(392)	450(336)
Brake Mean Effective Pressure PSI(kPa)	228(1574)	226(1556)	200(1377)	206(1417)
Piston Speed ft/min(m/s)	1870(9.5)	1555(7.9)	1870(9.5)	1555(7.9)
Friction Horsepower BHP(kW)	83(62)	54(40)	83(62)	54(40)
Intake Air FlowCFM( L/s)	1320(623)	945(446)	1230(581)	915(432)
Exhaust Gas Flow CFM( L/s)	3600(1699)	2630(1241)	3270(1543)	2530(1194)
Exhaust Gas Temperature °F(°C)	955(513)	985(529)	920(493)	975(524)
Heat Rejection to Ambient BTU/min(kW)	3870(68)	3120(55)	3380(0)	2830(50)
Heat Rejection to Coolant BTU/min(kW)	15600(274)	12870(226)	13650(240)	11700(206)
Engine Water Flow L/s(U.S.GPM) @ 3psi	196(12.4)	162(10.2)	196(12.4)	162(10.2)

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Date Author Change Description

2013/6/25 Jiang Li Release