FUJIAN EPOS ELECTRIC MACHINERY CO., LTD





ENGINE MODEL: 4BTA3.9-G13 CURVE & DATASHEET: FR97170

EMEAN POWER

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WECHAT





Emission Certification:

Generator Engine Performance Data

DONGFENG CUMMINS ENGINE Co.,LTD

Xiangfan, Hubei Province, China http://www.dcec.com.cn

Basic Engine Model:

4BTA3.9-G13

FR97170 @ 1500 RPM

Configuration D383030DX02

CPL Code CPL: 5357

Revision

FR97170

Aspiration:

Jacket water Aftercooled

2019/12/2

18.0:1 Compression Ratio:

Bore: 102 mm Storke: 120 mm Displacement: 3.9 L

No. of Cylinders: 4

Fuel System: WF PW/Electronic Governor

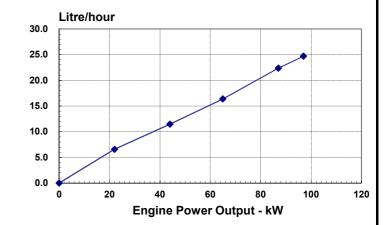
Governor Regulation: ≤5%

All data is based on the engine operating with fuel system, water pump, and 14.8 in H₂O (3.7 kPa) inlet air restriction with 5.98 in (152mm) inner diameter, and with 2.95 in Hg (10 kPa) exhaust restriction with 4.02 in (102 mm) inner diameter; not included are alternator, fan, optional equipment and driven components. Coolant flows and heat rejection data based on coolants as 50% ethylene glycol/50% water. All data is subject to change without notice.

Engine Speed	Standby Power		peed Standby Power Prime Power		Continuous Power	
RPM	kW	HP	kW	HP	kW	HP
1500	97	130	87	117		

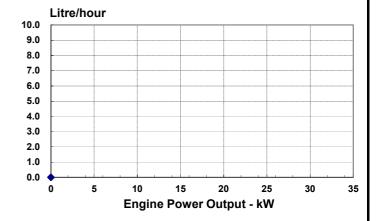
Engine Performance Data @ 1500 RPM

OUTPUT POWER			FUEL CONSUMPTION	
%	kW	HP	g/kW.h	L/h
STANDE	BY POW	ER		
100	97	130	210	21.0
PRIME F	POWER			
100	87	129	212	18.8
75	65	87	208	14.1
50	44	59	215	10.1
25	22	30	246	6.1
CONTINUOUS POWER				



Engine Performance Data @ 1800 RPM

OUTPUT POWER		FUEL CONSUMPTION		
%	kW	HP	g/kW.h	L/h
STANDE	BY POW	ER		
PRIME F	POWER			
CONTINUOUS POWER				



Curves shown above represent gross engine performance capabilities obtained and corrected in accordance with GB/T18297 conditions of 100kPa (29.61 in. Hg) barometric pressure [80 m (263 ft.) altitude], 25°C (77°F) inlet air temperature, and 1 kPa (0.30 in. Hg) water vapor pressure with No.0 diesel fuel.

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

Above Source From CUMMINS AEB 26.02

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	FR9/1/U (CON	tinued) Page:
GENERAL ENGINE DATA		
Approximate Engine Weight (wet)	kg	355
Mass Moment of Inertia of Rotating Components (No Flywheel)	kg·m²	0.143
Center of Gravity from Rear Face of Block	mm	262
Center of Gravity above Crankshaft Centerline	mm	155
Engine Idle Speed	RPM	950-1050
Fire Order		. 1-3-4-2
ENGINE MOUNTING		
Maximum (Static) Bending Moment at Rear Face of Block	N.m	1356
EXHAUST SYSTEM		
Maximum Back Pressure	kPa	10
AIR INTAKE SYSTEM		
Maximum Intake Air Restriction with Heavy Duty Air Cleaner		
— Dirty Element	kPa	6.2
— Clean Element		3.7
LUBRICATION SYSTEM		
Engine Oil Pressure for Engine Protection Devices:		
— Idle Speed(Minimum)	_kPa	207
— Governed Speed(Maximum)		345
Maximum Oil Temperature		121
Minimum Required Lube System Capacity - Sump plus Filters		10.9
FUEL SYSTEM		
Type Injection System	WF PW	Direct Injection
Maximum Restriction at Lift Pump		13.6
Maximum Fuel Inlet Temperature		67.7
Total Drain Flow (constant for all loads)	litre/hr	30
COOLING SYSTEM		
Coolant Capacity - Engine Only	litre	7.2
Maximum Coolant Friction Head External to Engine1800 rpm	kPa	35
-1500 rpm	kPa	28
Maximum Static Head of Coolant Above Engine Crank Centerline	m	18.3
Standard Thermostat (Modulating) Range	℃	83 - 95
Minimum Pressure Cap		48
Maximum Top Tank Temperature for Standby / Prime Power	℃	110 / 104

ELECTRICAL SYSTEM

Cranking Motor (Heavy Duty, Positive Engagement)volt	24V
Battery Charging System, Negative Groundampere	40
Maximum Allowable Resistance of Cranking Circuitohm	0.002
Minimum Recommended Battery Capacity	
—Cold Soak @ 0 to 32-F (-18 to 0-C)0°F CCA	312

EMISSIONS

Gaseous Emissions per GB 20891-2007, at 1500rpm:

—Weight-Specific NOx	g/kW.h
—Weight-Specific HC	g/kW.h
—Weight-Specific CO	g/kW.h
—Weight-Specific Particulates	g/kW.h

Gaseous Emissions per GB 20891-2007, at 1800rpm:

—Weight-Specific NOx	g/kW.h
—Weight-Specific HC	g/kW.h
—Weight-Specific CO	g/kW.h
—Weight-Specific Particulates	g/kW.h

Fuel Rating Option used for these Data: FR97170

Governed Engine Speed	-rpm
Engine Idle Speed	-rpm
Gross Engine Power Output	-kW
Piston Speed	-m/s
Friction Horsepower	-kW
Engine Water Flow to Engine:	-litre/sec.
Intake Air Flow	-litre/sec.
Exhaust Gas Flow	-litre/sec.
Exhaust Gas Temperature	-°C
Radiated Heat to Ambient	-kW
Heat Rejection to Coolant	-kW
Heat Rejection to Fuel	-kW

STANDBY POWER		PRIME POWER	
1800	1500	1800	1500
	950-1050		950-1050
	97		87
	6.0		6.0
	8.2		8.2
	2.2		2.2
	95.0		79.0
	167		142
	404		380
	TBD		TBD
	43		34
	TBD		TBD

ALL DATA CERTIFIED WITHIN 5%

TBD = To Be Decided N/A = Not Applicable
All data is subject to change without notice, sorry for inform.
Dongfeng Cummins Engine Co., Ltd.

N.A. = Not Available